

Receiving Report

Date: 10/5/10
 Supplier: TW METAL

Batch No: M114690
 Dart P/O: 11825

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 1010512 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: [Signature]
 Date 10/5/11
 Received/Costing [Signature]
 initial [Signature]

Location _____



760 Constitution Drive
P.O. Box 644
Exton, PA 19341-0644

PAGE 1

* INVOICE *

REMIT TO:

TW METALS, INC
PO. BOX 933014
ATLANTA

GA 31193-3014

RECEIVED MAY 13 2010

SALES OFFICE 585-768-5600

FED ID: 25-0883470

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
CANADA

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKSBURY ON K6A 1K7
ONTARIO CANADA

YOUR ORDER NO.		YOUR RELEASE NO.		DATE SHIPPED	DATE INVOICED	INVOICE NUMBER
PO11825				05/05/10	05/05/10	80394474
F.O.B.	VIA	FRT	CUSTOMER NO.	TERMS		
SHIP	BAX 3-5 DAY	C	1203820	NET 30 DAYS		
LINE NO.	DESCRIPTION		QUANTITY SHIPPED PIECES SHIPPED		UNIT PRICE UNIT MEASURE	AMOUNT
1	D6061-T6 3/4 SQ X .065 WA RD CORNER LENGTH: 12 FT ML		120.000	FT	3.5000	420.00
	ECCN:EAR99		10	EA	FT	

1244
.. 1236

1/1

ORIGINAL

IF PAID WITHIN DISCOUNT
PERIOD REDUCT

MERCHANDISE	MISCELLANEOUS	PROCESSING	FREIGHT	SALES TAX	TOTAL INVOICE
420.00	.00	.00	.00	.00	420.00
			.00	.00000	



PACKING SLIP

ORDER NO.: 80394474 FROM: CHIC PAGE 1

CUST NUMBER: 1203820 NET WGT: 24.710 REQ.DATE: 05/11/10 CONFIRMED
SOLD TO: SHIP TO:
DART AEROSPACE LTD DART AEROSPACE LTD
1270 ABERDEEN ST 1270 ABERDEEN ST
HAWKESBURY ON HAWKESBURY ON
CANADA ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY DISTRICT: CHICAGO
TERMS: NET 30 DAYS VIA: BAX 3-5 DAY
F.O.B.: SHIPPING POINT FREIGHT: COLLECT
CUST ORD NO.: PO11825 RELEASE NO.:
RECEIVING PHONE:

LINE	ITEM DESCRIPTION	WIDTH	LENGTH
0001	86913 D6061-T6 3/4 SQ X .065 WA RD CORNER		12 FT ML
	QTY: 120.000 FT WT: 24.710 PC: 10 SHP: <u>120.000 FT</u>		

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: EAR99

PO:49225809 HT F000075730001
MELT:UNITED STATES

PC: 10

SLB/CL:205020
MFG: UNITED STATES

AREA	TYPE OF PKG	PKGS	GRS WEIGHT	WIDTH	LENGTH
DBSCH	REDDICRATE	1.000	41.000		12.5000
		1.000	41.000		

BY: BG
RT 000-

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED _____

DATE FILLED _____

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
OF THESE PRODUCTS ARE SET FORTH ON THE
REVERSE SIDE FOR YOUR CAREFUL REVIEW.



PACKING SLIP

ORDER NO.: 80394474

FROM: CHIC

PAGE 2

CUST NUMBER: 1203820 NET WGT:
SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
CANADA

CN K6A 1K7

24.710 REQ.DATE: 05/11/10 CONFIRMED
SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKSURY ON
ONTARIO CANADA

CN K6A 1K7

SALESPERSON: DONNA SMALLEY
TERMS: NET 30 DAYS
F.O.B.: SHIPPING POINT
CUST ORD NO.: PO11825
VIA: BAX 3-5 DAY
FREIGHT: COLLECT
RELEASE NO.:
RECEIVING PHONE:

DISTRICT: CHICAGO
235 TUBEWAY
CAROL STREAM

IL 60188

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Authorized Test Report Clerk Barbara Gianni

Date: 5/05/10

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON THE REVERSE SIDE FOR YOUR CAREFUL REVIEW.

KAISER ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

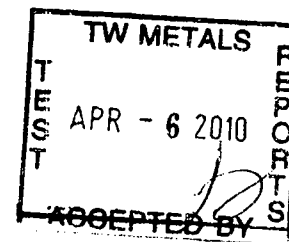
CUSTOMER PO NUMBER: M49225809-1		CUSTOMER PART NUMBER: 86913		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205020	LINE ITEM: 001	SHIP DATE: 03/27/2010	KAISER LOT NUMBER: F00007573	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 459.000 LB	QUANTITY: 198.000 PCS	B/L NUMBER: 204253	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: TW METALS INC 235 WEST TUBEWAY DRIVE CAROL STREAM, IL 60188 USA			SOLD TO: TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00007573	0001	1	48.7	46.5	15.9	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67811	.53	.29	.24	.06	.96	.06	.06	.02	.00	.00	.00	.01	.02
D67767	.62	.33	.24	.05	.96	.09	.07	.03	.00	.00	.00	.01	.02



CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00006613

Kaiser Order Number: 205020

Line Item: 001

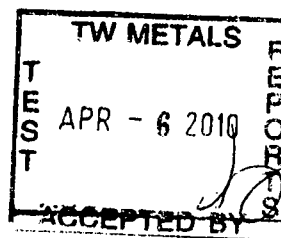
Robert

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Description: OD: 0.750"; Wall: 0.065"; OR: 0.156"; Square @
AMS-4082P AMS-WW-T-700/6 ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B
This Product Complies to FAR BAA, DFARS BAA, FAR TAA
COMPLIES TO DIN EN 10204 JAN 2005
No Weld Repair. Mercury Free.

8/10/54

MANUFACTURED IN USA MELTED IN USA



Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Plant Serial: 00006613

Line Item: 001

Page 2 of 2

Christopher J. Bancia

A



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO11825

Purchase Order Date 5/04/10

PO Print Date 5/04/10

Page Number 1 of 1

Order From :

VU-TWM001

TW METALS
PO BOX 933014
ALTANTA, GA 31193-3014
US

Contact Name

Vendor Phone 585 768 5600

Vendor Fax 585 768 5601

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency USD

FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
67053

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6TS0.750W.062	6061-T6 SQ Tube .75 x .75 x .062W	5/11/10 Yes	120.00 f		\$3.5000	\$420.00

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8
MATIAL: 6061-T6 SQUARE TUBING
.750" X .750" X .065" WALL

Pl. 1/5/10

PO Total:

\$420.00

**MATERIAL CERTIFICATION
REQD UPON DELIVERY**

PO Instructions:

PLEASE SHIP: BAX GLOBAL ACCT:152700192

Change Nbr: 1

Change Date: 5/04/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable